

# HTG240160L

COG Module User Manual

Shenzhen HOT Display Technology Co., Ltd.

Rev.	Descriptions	Date
01	Prelimiay Release	2015-10-08

### **Table of Content**

\_\_\_\_\_

1.	Basic Specifications	3
1.2 1.3	Display Specifications. Mechanical Specifications. Circuit Diagram. Terminal Function.	.3 .3
2.	Absolute Maximum Ratings	5
3.	Electrical Characteristics	5
3.2	DC Characteristics AC Characteristics Reset Timing	.6
4.	Function specifications	9
4.2 4.3	Display Data Formate Resetting the LCD module Display Commands Basic Operating Sequence	9 .10
5.	Inspection Standards	13
6.	Handling Precautions	14
	Mounting method Cautions of LCD handling and cleaning	
6.3	Caution against static charge	.14
	Packaging Caution for operation	
	Storage	
6.7	Safety	14

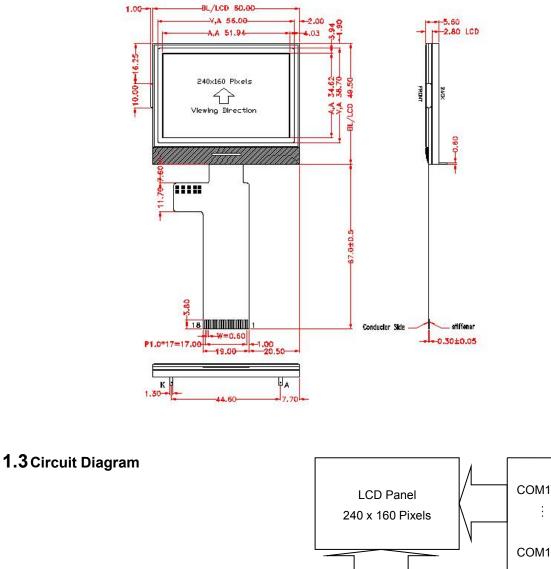
### 1. Bsaic Specifications

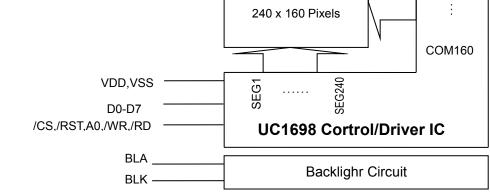
#### 1.1 Display Specifications

1>LCD Display Mode	: STN-BLUE, Negative, Transmissive
2>Viewing Angle	: 6H
3>Driving Method	: 1/160 Duty, 1/12 Bias
4>Backlight	: White LED (3PCS)

#### **1.2 Mechanical Specifications**

1>Outline Dimension : 60.0 x 49.5 x 5.6mm (See attached Outline Drawing for Details)





#### **1.4 Terminal Function**

Pin No.	Pin Name	Function
1-8	DB7-DB0	Data Bus
9	/RST	Reste, L->H
10	/WR	Write Data/Command Clock
11	/RD	Read Data Clock
12	A0	Data/Command control
13	/CS	Chip selection input
14	VSS	Negative power supply,0V
15	VDD	Power supply voltage (+3.3V)
16	NC	
17	NC	
18	NC	

### 2. Absolute Maximum Ratings

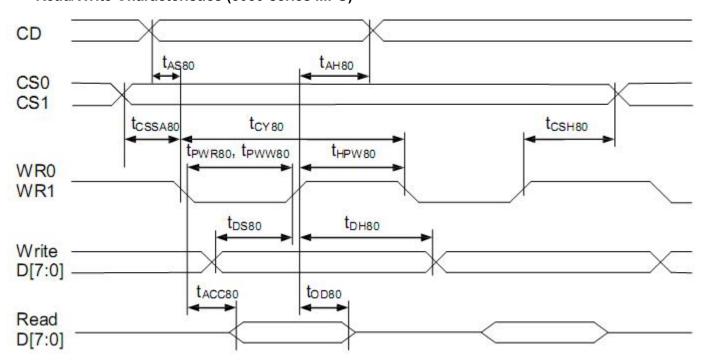
Items	Symbol	MIN.	MAX.	Unit	Condition
Supply Voltage	Vdd	-0.3	+3.6	V	Vss = 0V
Supply Voltage	Vdd2	-0.3	+3.6	V	Vss = 0V
Input Voltage	Vin	-0.3	VDD+0.3	V	Vss = 0V
Operating Temperature	Тор	-10	+60	°C	No Condensation
Storage Temperature	Tst	-20	+70	°C	No Condensation

### **3. Electrical Characteristics**

#### 3.1 DC Characteristics

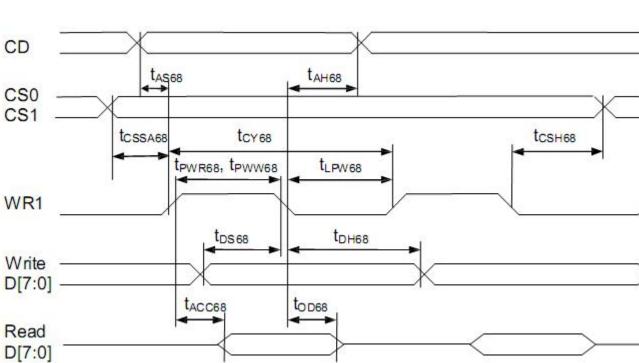
				(Vss = 0V, V	$V_{\rm DD} = 2.4  {\rm tc}$	$3.6V, Ta = -40 \sim 85^{\circ}C$
Items	Symbol	MIN.	TYP.	MAX.	Unit	Condition
Operating Voltage(1)	Vdd	3.0	-	3.3	V	
Driver Voltage	VLCD	-0.3	-	19.0	V	
Input High Voltage	Vін	0.8 x Vdd	-	Vdd	V	
Input Low Voltage	VIL	Vss	-	0.2 x Vdd	V	
Output High Voltage	Vон	0.8 x Vdd	-	Vdd	V	ЮН = -0.5mA
Output Low Voltage	Vol	Vss	-	0.2 x Vdd	V	IOL = 0.5mA
Input Leakage Current	Iu	-	-	1.5	μA	VIN = VDD or VSS

#### 3.2 AC Characteristics Read/Write Characteristics (8080-series MPU)



(2.5V U V<sub>DD</sub>< 3.3V, Ta= -30 to +85<sup>°</sup>C)

Symbol	Signal	Description	Condition	Min.	Max.	Units
taseo taheo	CD	Address setup time Address hold time		0 0	-	nS
t <sub>CY80</sub>		System cycle time 16-bit bus (read) (write) 8-bit bus (read) (write)		170 130 100 80	Ţ	nS
t <sub>PWR80</sub>	WR1	Pulse width 16-bit (read) 8-bit		85 50	—	nS
tpww80	WR0	Pulse width 16-bit (write) 8-bit		65 40	-	nS
t <sub>HPW80</sub>	WR0, WR1	High pulse width 16-bit bus (read) (write) 8-bit bus (read) (write)		85 65 50 40	1	nS
tosso t <sub>DH80</sub>	D0~D15	Data setup time Data hold time		30 0	-	nS
to D80		Read access time Output disable time	C <sub>L</sub> = 100pF	- 15	60 30	nS
T <sub>CS SA80</sub> t <sub>CSH80</sub>	CS1/CS0	Chip select setup time		5 5		nS

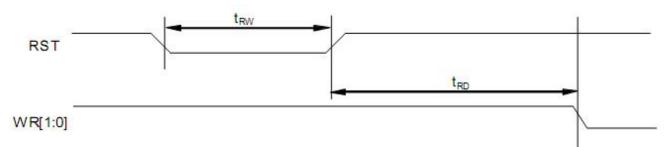


#### Read/Write Characteristics (6800-series MPU)

(2.5V U V<sub>DD</sub> < 3.3V, Ta= -30 to +85°C)

Symbol			Condition	Min.	Max.	Units	
tase8 tahe8	CD	Address setup time Address hold time		0	1	nS	
t <sub>CY68</sub>		System cycle time 16-bit bus (read) (write) 8-bit bus (read) (write)		170 130 100 80	-	nS	
t <sub>PWR68</sub>	WR1	Pulse width 16-bit (read) 8-bit		85 50	-	nS	
t <sub>PWW68</sub>		Pulse width 16-bit (write) 8-bit		65 40	-	nS	
t <sub>LPW68</sub>		Low pulse width 16-bit bus (read) (write) 8-bit bus (read) (write)		85 65 50 40	-	nS	
toses t <sub>DH68</sub>	D0~D7	Data setup time Data hold time		30 0	. <del></del>	nS	
t <sub>ACC68</sub>		Read access time Output disable time	C <sub>L</sub> = 100pF	- 15	60 30	nS	
t <sub>CSSA68</sub> t <sub>CSH68</sub>	CS1/CS0	Chip select setup time		5 5		nS	

#### 3.3 Resret Timing



(1.65V U V<sub>DD</sub> < 3.3V, Ta= -30 to +85°C)

Symbol	Signal	Description	Condition	Min.	Max.	Units	
t <sub>RW</sub>	RST	Reset low pulse width		3	-	μS	
t <sub>RD</sub>	RST, WR	Reset to WR pulse delay		10	9 <u></u>	mS	

### 4. Function specifications

#### 4.1 Display data format

16 bits of input data are stored to 16 RAM bits directly.

Data Write Sequence (8-bit)	D[7:0]									
1 <sup>st</sup> Write Data Cycle	R4	R3	R2	<b>R</b> 1	R0	G5	G4	G3		
2 <sup>nd</sup> Write Data Cycle	G2	G1	G0	B4	B3	B2	<b>B</b> 1	<b>B</b> 0		

#### For Example

Black and white mode: RGB=SEG1/SEG2/SEG3. R[4:0]= Fixed Value[0x1F] ->SEG1 Show, G[5:0]= Fixed Value[0x3F] ->SEG2 Show, B[4:0]= Fixed Value[0x1F] ->SEG3 Show,

Grayscale mode: **R**[4:0]= Range[ 0-31] ->SEG1 Show, G[5:0]= Range[ 0-63] ->SEG2 Show, B[4:0]= Range[ 0-31] ->SEG3 Show, Note:Write three points must be cont

**Note:Write three points must be continuous,SEG1/SEG2/SEG3 Share a single address** (注: 必须连续写三个点,因为三点共用一个地址,根据设置,写完后,地址会自动加(减)一)

#### 4.2 Resetting the LCD module

The LCD module should be initialized bu using /RES terminal. While turning on the VDD and VSS power supply, maintain /RES terminal at LOW level, After the Power supply stabilized, release the reset terminal(/RES = High)

#### 4.3 Commands Table

The following is a list of host commands supported by UC1698u

C/D: 0: Control, 1: Data

W/R: 0: Write Cycle,

1: Read Cycle

#: Useful Data bits

-: Don't Care

	Command	C/D	W/R	D7	D6	D5	D4	D3	D2	D1	D0	Actio	n	Default
1	Write Data Byte	1	0	#	#	#	#	#	#	#	#	Write 1	byte	N/A
2	Read Data Byte	1	1	#	#	#	#	#	#	#	#	Read 1		N/A
	a free sections	_		GE	MX	MY	WA	DE	WS	MD	MS	Get {Statu	s, Ver,	
3	Get Status & PM	0	1	Ver			P	MO[6:	0]			PMO, Produ	ct Code,	N/A
	A			Pro	duct (	Code	(8h)	PID	[1:0]	MID	[1:0]	PID, M	ID}	
0	Set Column Address LSB	0	0	0	0	0	0	#	#	#	#	Set CA	3:0]	0
4	Set Column Address MSB	0	0	0	0	0	1	0	#	#	#	Set CA	6:4]	0
5	Set Temp. Compensation	0	0	0	0	1	0	0	1	#	#	Set TC		0
6	Set Power Control	0	0	0	0	1	0	1	0	#	#	Set PC		10b
	Set Adv. Program Control	0	0	0	0	1	1	0	0	0	R	Set APC[F	RIF7:01.	
7	(double-byte command)	0	0	#	#	#	#	#	#	#	#	R = 0 0		N/A
1	Set Scroll Line LSB	0	0	0	1	0	0	#	#	#	#	Set SL	3:01	0
8	Set Scroll Line MSB	0	0	0	1	0	1	#	#	#	#	Set SL		0
-	Set Row Address LSB	0	0	0	1	1	0	#	#	#	#	Set RA		0
9	Set Row Address MSB	0	0	0	1	1	1	#	#	#	#	Set RA		0
0000	Set V <sub>BIAS</sub> Potentiometer	0	0	1	0	0	0	0	0	0	1	S	anna S	S. Sector St. 1
10	(double-byte command)	ō	0	#	#	#	#	#	#	#	#	Set PM	7:0]	40H
11	Set Partial Display Control	0	0	1	0	0	0	0	1	0	#	Set LO	181	0
12		0	0	1	0	0	0	1	#	#	#	Set AC		001b
		0	0	1	0	0	1	0	0	0	0	2		2
13	Set Fixed Lines	ō	ō	#	#	#	#	#	#	#	#	Set {FLT	FLB}	0
14	Set Line Rate	0	0	1	0	1	0	0	0	#	#	Set LC	4.31	10b
15	Set All-Pixel-ON	0	0	1	0	1	0	0	1	0	#	Set DO		0
	Set Inverse Display	0	0	1	0	1	0	0	1	1	#	Set DC		0
17	Set Display Enable	0	0	1	0	1	0	1	#	#	#	Set DC		110b
	Set LCD Mapping Control	0	0	1	1	0	0	0	#	#	#	Set LC		0
10	Set LCD Mapping Control	U	U	1	1	0	0	1	0	0	0	Set LU	2.0]	U
19	Set N-Line Inversion	0	0	1	9	U	#	#	#	#	#	Set NIV	[4:0]	1DH
20	Set Color Pattern	0	0	1	1	0	1	0	0	0	#	Set LC	161	0 (BGR)
21	Set Color Mode	0	0	1	1	0	1	0	1	#	#	Set LC		10b
22	Set COM Scan Function	0	0	1	1	0	1	1	#	#	#	Set CSF		000b
1000	System Reset	0	0	1	1	1	0		0	1	0	Contraction Contraction Contraction		N/A
23	NOP	0	0	1	1	1	0	0	0	1	1	System F		N/A
24	NOF	U	U	8 <b>1</b> 3	- 21 (3		U	U	U			No oper	ation	N/A
-10										-				
25	Set Test Control	0	0	1	1	1	0	0	1		Т	For testin		N/A
	(double-byte command)	0	0	#	#	#	#	#	#	#	#	Do not	2.5.7.3	
26	Set LCD Bias Ratio	0	0	1	1	1	0	1	0	#	#	Set BR	[1:0]	11b: 12
27	Set COM End	0	0	1	1	1	1	0	0	0	1	Set CEN	10:01	159
21	Set COM End	0	0	0.70	#	#	#	#	#	#	#	DELOLI	10.01	105
20	Set Partial Display Start	0	0	1	1	1	1	0	0	1	0	Set DST	10.31	0
20	Set Partial Display Start	0	0		#	#	#	#	#	#	#	Sel DSI	[0.0]	U
-	Oat Dartial Disalary Fad	0	0	1	1	1	1	0	0	1	1	CALDEN	10.01	450
29	Set Partial Display End	0	0	-	#	#	#	#	#	#	#	Set DEN	10:0]	159
-	Set Window Program	0	0	1	1	1	1	0	1	0	0		Set	
30	Starting Column Address	0	0	-	#	#	#	#	#	#	#		WPC0	0
	Set Window Program	0	0	1	1	1	1	0	1	0	1		Set	
31	Starting Row Address	Ō	Ő	#	#	#	#	#	#	#	#	Shared	WPP0	0
	Cat Window Dragram	0	0	1	1	1	1	0	1	1	0	with MTP	Set	1991
32	Ending Column Address	Ő	o		#	#	#	#	#	#	#	commands	WPC1	127
1.14	Cat Window Dragram	0	0	1	1	1	1	0	1	1	1		Set	VIELS:
33	Ending Row Address	0	0	#	#	#	#	#	#	#	#	-	WPP1	159
		_	-	#	#	#	#	-	0		#	Ont Ar		O: Incide
24	Window Program Mode	0	0	_				1		0	-	Set AC	[3]	0: Inside
34														1. See
See.	Set MTP Operation control	0	0	1	0	1	1 #	1 #	0 #	0 #	0 #	Set MTP	C[4:0]	10H

### LCD Display Memory Mapping (显示屏与显存的映射关系)

Row Adderss 00H 01H 02H 03H 04H 05H 06H 07H 08H 09H 0AH 09H 0AH 00H 00H 00H 00H 00H 00H 00H 00H 00												SL=0 COM1 COM2 COM3 COM4 COM5 COM6 COM7 COM8 COM9 COM10 COM11 COM12	2 = 0 S L = 16 C O M 17 C O M 18 C O M 20 C O M 20 C O M 21 C O M 22 C O M 23 C O M 24 C O M 25 C O M 25 C O M 26 C O M 29 C O M 29	S L=0 COM160 COM159 COM157 COM155 COM155 COM155 COM153 COM153 COM152 COM151 COM150 COM159 COM149 COM148	(=1 SL=16 COM16 COM15 COM15 COM14 COM13 COM12 COM12 COM11 COM10 COM9 COM8 COM7 COM6 COM5 COM4
00H 01H 02H 03H 04H 05H 06H 07H 08H 09H 0AH 00H 00H 00H 00H 00H 00H 10H 11H 12H 13H 14H 15H 16H												C OM1 C OM2 C OM3 C OM4 C OM5 C OM6 C OM7 C OM8 C OM9 C OM10 C OM11 C OM12	COM17 COM18 COM19 COM20 COM21 COM22 COM23 COM24 COM25 COM25 COM26 COM27 COM28	COM160 COM159 COM158 COM157 COM156 COM155 COM154 COM153 COM152 COM151 COM150 COM150 COM149	COM 16 COM 15 COM 14 COM 13 COM 12 COM 11 COM 10 COM 9 COM 8 COM 7 COM 6 COM 5
01H 02H 03H 04H 05H 06H 07H 08H 09H 0AH 00H 00H 00H 00H 00H 00H 00H 10H 11H 12H 13H 14H 15H 16H												C OM2 C OM3 C OM4 C OM5 C OM6 C OM7 C OM8 C OM9 C OM10 C OM11 C OM12	COM18 COM19 COM20 COM21 COM22 COM23 COM24 COM25 COM26 COM26 COM27 COM28	COM159 COM158 COM157 COM156 COM155 COM155 COM154 COM153 COM152 COM151 COM150 COM150 COM149	COM 15 COM 14 COM 13 COM 12 COM 11 COM 10 COM 9 COM 8 COM 7 COM 6 COM 5
02H 03H 04H 05H 06H 07H 08H 09H 0AH 00H 0CH 0DH 0CH 0DH 0CH 10H 11H 12H 13H 14H 15H 16H												C O M3 C O M4 C O M5 C O M6 C O M7 C O M8 C O M9 C O M10 C O M11 C O M12	COM19 COM20 COM21 COM22 COM23 COM24 COM25 COM26 COM26 COM27 COM28	COM158 COM157 COM156 COM155 COM154 COM153 COM152 COM151 COM150 COM149	COM 14 COM 13 COM 12 COM 11 COM 10 COM 9 COM 8 COM 7 COM 6 COM 5
03H 04H 05H 06H 07H 08H 09H 0AH 00H 0CH 0DH 0CH 0DH 0CH 10H 11H 12H 13H 14H 15H 16H												C OM4 C OM5 C OM6 C OM7 C OM8 C OM9 C OM10 C OM11 C OM12	COM20 COM21 COM22 COM23 COM24 COM25 COM26 COM26 COM27 COM28	COM157 COM156 COM155 COM154 COM153 COM152 COM152 COM151 COM150 COM149	COM 13 COM 12 COM 11 COM 10 COM 9 COM 8 COM 7 COM 6 COM 5
04H 05H 06H 07H 08H 09H 0AH 0BH 0CH 0DH 0CH 0DH 0CH 10H 11H 12H 13H 14H 15H 16H												C OM6 C OM7 C OM8 C OM9 C OM10 C OM11 C OM12	COM21 COM22 COM23 COM24 COM25 COM25 COM26 COM27 COM28	COM155 COM154 COM153 COM152 COM151 COM150 COM149	COM 12 COM 11 COM 10 COM 9 COM 8 COM 7 COM 6 COM 5
06H 07H 08H 09H 0AH 0BH 0CH 0DH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H												C OM7 C OM8 C OM9 C OM10 C OM11 C OM12	COM23 COM24 COM25 COM26 COM27 COM28	COM154 COM153 COM152 COM151 COM150 COM149	COM 10 COM9 COM8 COM7 COM6 COM5
07H 08H 09H 0AH 0BH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H												C OM8 C OM9 C OM10 C OM11 C OM12	COM24 COM25 COM26 COM27 COM28	COM153 COM152 COM151 COM150 COM149	COM9 COM8 COM7 COM6 COM5
08H 09H 0AH 0BH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H												C O M9 C O M10 C O M11 C O M12	COM25 COM26 COM27 COM28	COM152 COM151 COM150 COM149	COM8 COM7 COM6 COM5
09H 0AH 0BH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H												C OM10 C OM11 C OM12	C O M 26 C O M 27 C O M 28	COM151 COM150 COM149	C O M 7 C O M 6 C O M 5
0AH 0BH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H												C O M 1 1 C O M 1 2	C O M 27 C O M 28	COM150 COM149	COM6 COM5
0BH 0CH 0DH 0EH 0FH 10H 11H 12H 13H 13H 14H 15H 16H									5 5			COM12	COM28	COM149	COM5
0CH 0DH 0EH 0FH 10H 11H 12H 13H 13H 14H 15H 16H									) 8						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
0DH 0EH 0FH 10H 11H 12H 13H 14H 15H 16H									ģ				C O M 20 1	COM148	COM4
0EH 0FH 10H 11H 12H 13H 14H 15H 16H											3	COM13	112312 St. 12 St. 12 St. 23	0.0114.17	0.0140
0FH 10H 11H 12H 13H 14H 15H 16H								<u> </u>			-	COM14	C OM30	COM147	C O M3
10H 11H 12H 13H 14H 15H 16H					8	3 3					3	COM15	COM31	COM146	C OM2
11H 12H 13H 14H 15H 16H					÷	-	6 73		\$)	0 3	ŝ	COM16 COM17	COM32	COM145	COM1
12H 13H 14H 15H 16H						<u> </u>			20		-	COM17	C OM33	COM144 COM143	
13H 14H 15H 16H					8	2					-	COM18	C OM34 C OM35	COM143	
14H 15H 16H					9	÷			9			C OM20	C OM36	COM142	
15H 16H					<u>6</u>	9 <u></u> 9					-	COM21	C OM37	COM140	
16H					<u>s</u> 1	2	1		§ 1			COM22	C OM38		COM 155
			1 0		ž. – 1		1		ģ		5	COM23	C OM39	COM138	
						_			1		Č.	COM24	COM40	COM137	COM 153
18H					· · · ·				· · ·			COM25	COM41	COM136	COM 152
19H	2 Q		1 - 6		2	2			Q	9		COM26	COM42	COM135	COM 151
1AH	( )		1			(,				[]	(	COM27	COM43	COM134	COM 150
1BH	1		<u> </u>				1		<u> </u>			COM28			COM 149
1CH	8 B.		4 2		š;	i i			š. – 1	1		COM29	COM45	COM132	COM 148
88H													C O M 1 5 3	COM24	C OM 40
89H	3 6	-	<u> </u>		š	1	6 8		3	8 8	<u>.</u>	and a second second second	C O M 154	COM23	C OM 39
BAH					2				3		6		C O M 1 55	COM22	C OM 38
8BH	2				<u>.</u>						-		C O M156	COM21	C OM 37 C OM 36
8CH 8DH	-2 - C	28	3 2		2	e 9			2	c		A STREET STREET STREET STREET STREET	C OM157 C OM158	COM20 COM19	C OM 35
8EH	5 B	-	8		6	6 - S		<u> </u>	-	8 8	9		C OM159	COM18	C OM 35
8FH		-						<u> </u>			2	10000 C C C C C C	C OM160	COM17	C OM 33
90H	8 8		3. (S		2)	g - 0			8	e	5	COM145	COM1	COM 16	C OM 32
91H	i i								20		5	COM146	COM2	COM 15	C OM 31
92H					0				с. —			COM147	COM3	COM 14	C OM 30
93H	S 5		( ) ()		£ 1		1		8		5	COM148	COM4	COM13	C OM 29
94H												COM149	COM5	COM 12	C OM 28
95H												COM150	COM6	COM11	C OM 27
96H	<u>i</u> (5		3		§ 1		1		8			COM151	COM7	COM 10	C OM 26
97H	19. The					-	-		20			COM152	COM8	CO M9	COM 25
98H 99H			94		8 1	×	-		2		8	COM153 COM154	COM9 COM10	CO M8 C O M7	COM 24 COM 23
99H 9AH	S - 2	3 6			e)	3	-		25		6	COM154 COM155	COM10 COM11	COM6	C OM 23
9BH			-		6	3 3				5 2	9	COM155	COM11 COM12	COM5	C OM 22
9CH	ŝ li				8	§			8 1		-	COM158	COM12 COM13	COM5	C OM 20
9DH							1		22			COM158	COM14	COM3	C OM 19
9EH							1					COM159	COM15	COM2	C OM 18
9F H	2 - K		1		§		1		8	ē - 3		COM160	COM16	COM1	C OM 17
° ×	SEG1	SEG2 SEG3	SEG4	SEG5			SEG380	SEG381	SEG382	SEG383	SEG384				
T WX	SEG382	SEG383 SEG384	SEG379	SEG380	2		SEG5	SE C6	SEG1	SEG2	SEG3	1			

#### 4.4 Basic Operating Sequence

#### **Initialization Sequence**

<pre>void intial(void) {     RES=0;     delay(500);     RES=1;     delay(200);     Comwrite(0x2);//soft rest     Comwrite(0x2b);//set power control     Comwrite(0x81);//set Vbias     Comwrite(0x81);//set Vbias     Comwrite(0x8d);//set RAM address control     Comwrite(0x8d);//set RAM address control     Comwrite(0x8d);//set LCD Mapping Control     Comwrite(0x0);//set LCD Mapping Control     Comwrite(0x0);//set LCD Mapping Control     Comwrite(0x01);     //set Color Pattern 0xD0(BGR) 0xD1(RGB)     Comwrite(0xD6);     //set color mode DC[4]=1;RGB=565     Comwrite(0x00);     Comwrite(0x00);     Comwrite(0x00);     Comwrite(0x00);     Comwrite(0x70);     Comwrite(0x70);     Comwrite(0x71);     Comwrite(0x70);     Comwrite(0x6);//set Com end 0-0x7f     Comwrite(0x76);     Comwrite(0x70);     Comwrite(0x70);     Comwrite(0x71);     Comwrite(0x6);//set Display Enable     delay(10);     } } </pre>	<pre>void Setadd(uchar xs,ys,uchar xd,yd) {     uchar j;     Comwrite(0xf4);//set start column address     Comwrite(0xF6);//set end column address     Comwrite(0xF5);//set start row address     Comwrite(0xF7);//set end row address     Comwrite(0xF7);//set end row address     Comwrite(0xF7);//set end row address     Comwrite(0x10+j);     j=xs;     Comwrite(0x10+j);     j=yd&amp;0x0f;     Comwrite(0x60+j);     j=yd&gt;&gt;4;     Comwrite(0x70+j); } void Clear(uchar dat) {     uchar i;     uint j;     Setadd(48,0,128,159);     for(i=0;i&lt;160;i++)     for(j=0;j&lt;240;j++)         Datwrite(dat); }</pre>

Specific application, refer to IC data and Programm

## 5. Inspection Standards

Item	Criterion for defects	Defect type
1) Display on inspection	<ul> <li>(1) Non display</li> <li>(2) Vertical line is deficient</li> <li>(3) Horizontal line is deficient</li> <li>(4) Cross line is deficient</li> </ul>	Major
2) Black / White spot	Size $\Phi$ (mm)Acceptable number $\Phi \leq 0.3$ Ignore (note) $0.3 < \Phi \leq 0.45$ 3 $0.45 < \Phi \leq 0.6$ 1 $0.6 < \Phi$ 0	Minor
3) Black / White line	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Minor
4) Display pattern	$\frac{A+B \leq 0.28   0 < C   D+E \leq 0.25   F+G \leq 0.25}{2}$ Note: 1) Up to 3 damages acceptable 2) Not allowed if there are two or more pinholes every three-fourth inch.	Minor
5) Spot-like contrast irregularity	Size $\oplus$ (mm) Acceptable Number $\oplus \leq 0.7$ Ignore (note) $0.7 < \oplus \leq 1.0$ 3 $1.0 < \oplus \leq 1.5$ 1 $1.5 < \oplus$ 0 Note: 1) Conformed to limit samples. 2) Intervals of defects are more than 30mm.	Minor
6) Bubbles in polarizer	Size $\Phi$ (mm)         Acceptable Number $\Phi \leq 0.4$ Ignore (note) $0.4 < \Phi \leq 0.65$ 2 $0.65 < \Phi \leq 1.2$ 1 $1.2 < \Phi$ 0	Minor
7) Scratches and dent on the polarizer	Scratches and dent on the polarizer shall be in the accordance with "2) Black/white spot", and "3) Black/White line".	Minor
8) Stains on the surface of LCD panel	Stains which cannot be removed even when wiped lightly with a soft cloth or similar cleaning.	Minor
9) Rainbow color	No rainbow color is allowed in the optimum contrast on state within the active area.	Minor
10) Viewing area encroachment	Polarizer edge or line is visible in the opening viewing area due to polarizer shortness or sealing line.	Minor
11) Bezel appearance	Rust and deep damages that are visible in the bezel are rejected.	Minor
12) Defect of land surface contact		Minor
13) Parts mounting	<ul> <li>(1) Failure to mount parts</li> <li>(2) Parts not in the specifications are mounted</li> <li>(3) For example: Polarity is reversed, HSC or TCP falls off.</li> </ul>	Minor
14) Part alignment	<ul> <li>(1) LSI, IC lead width is more than 50% beyond pad outline.</li> <li>(2) More than 50% of LSI, IC leads is off the pad outline.</li> </ul>	Minor
15) Conductive foreign matter (solder ball, solder hips)	(1) $0.45 < \Phi$ , N $\ge 1$ (2) $0.3 < \Phi \le 0.45$ , N $\ge 1$ , $\Phi$ : Average diameter of solder ball (unit: mm) (3) $0.5 < L$ , N $\ge 1$ , L: Average length of solder chip (unit: mm)	Minor
16) Bezel flaw	Bezel claw missing or not bent	Minor
17) Indication on name plate (sampling indication label)	<ul> <li>(1) Failure to stamp or label error, or not legible.(all acceptable if legible)</li> <li>(2) The separation is more than 1/3 for indication discoloration, in which the characters can be checked.</li> </ul>	Minor

### 6. Handling Precautions

#### 6.1 Mounting method

A panel of LCD module made by our company consists of two thin glass plates with polarizers that easily get damaged. And since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board (PCB), extreme care should be used when handling the LCD modules.

#### 6.2 Cautions of LCD handling and cleaning

When cleaning the display surface, use soft cloth with solvent (recommended below) and wipe lightly.

-Isopropyl alcohol

-Ethyl alcohol

-Trichlorotriflorothane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

-Water

-Ketene

-Aromatics

#### 6.3 Caution against static charge

The LCD module use C-MOS LSI drivers. So we recommend you:

Connect any unused input terminal to  $V_{dd}$  or  $V_{ss}$ . Do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

#### 6.4 Packaging

-Module employs LCD elements, and must be treated as such. Avoid intense shock and falls from a height. -To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity.

#### 6.5 Caution for operation

-It is an indispensable condition to drive LCD module within the limits of the specified voltage since the higher voltage over the limits may cause the shorter life of LCD module.

-An electrochemical reaction due to DC (direct current) causes LCD undesirable deterioration so that the uses of DC (direct current) drive should be avoided.

-Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD module may show dark color in them. However those phenomena do not mean malfunction or out of order of LCD module, which will come back in the specified operating temperature.

#### 6.6 Storage

In the case of storing for a long period of time, the following ways are recommended:

-Storage in polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with not desiccant.

-Placing in a dark place where neither exposure to direct sunlight nor light is. Keeping the storage temperature range.

-Storing with no touch on polarizer surface by any thing else.

#### 6.7 Safety

-It is recommendable to crash damaged or unnecessary LCD into pieces and to wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.

-When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well at once with soap and water.